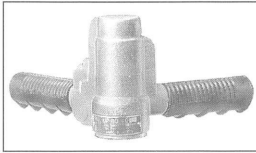


UP-80-15 & UP-80-40 POLISHERS



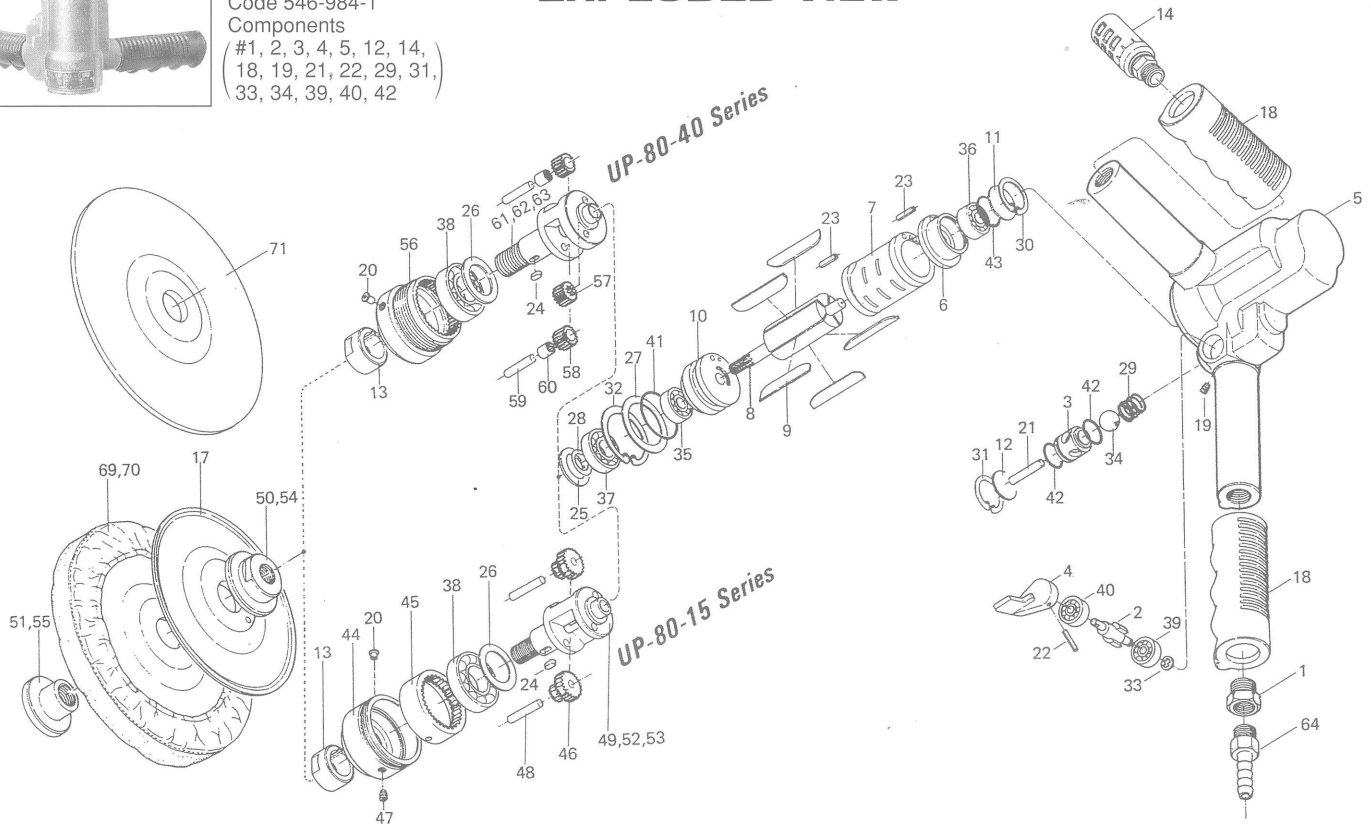
Casing Assembly

Code 546-984-1

Components

(#1, 2, 3, 4, 5, 12, 14, 18, 19, 21, 22, 29, 31, 33, 34, 39, 40, 42)

EXPLODED VIEW



PARTS LIST

Casing Assembly Components are marked with "○".

Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity	Index No.	Code No.	Parts Name	Quantity
Parts for UP-80				#33	979-407-0	○ Outer Snap Ring (E4)	1	#57	546-460-4	Rotor Gear	1
#1	546-091-1	○ Air Inlet Bushing	1	#34	981-214-0	○ Ball (1/2)	1	#58	546-470-4	Planet Gear	2
#2	546-125-2	○ Throttle Lever Spindle	1	#35	982-015-0	Ball Bearing (608)	1	#59	972-162-0	Needle Roller (5×22)	2
#3	546-101-1	○ Valve Bushing	1	#36	982-022-0	Ball Bearing (627)	1	#60	988-503-0	Needle Roller Bearing (K5810)	2
#4	546-107-1	○ Valve Lever	1	#37	982-101-0	Ball Bearing (6001)	1	For U5/8"-11 Spindle Type (Standard)			
#5	546-025-1	○ Casing	1	#38	982-143-0	Ball Bearing (6003Z)	1	#61	546-319-4	Spindle (U5/8"-11)	1
#6	609-285-2	Rear Plate	1	#39	987-017-0	○ Miniature Ball Bearing (R-1650)	1	#50	546-397-3	Buff Holder Flange (U5/8"-11)	1
#7	312-286-1	Cylinder	1	#40	987-171-0	○ Miniature Ball Bearing (L1680ZZ)	1	#51	591-394-1	Wheel Nut Flange (U5/8"-11)	1
#8	312-287-1	Rotor	1	#41	990-503-0	O-Ring (G30)	1	#62	892-025-1	Spindle (U5/8"-11SPECIAL) (Option)	1
#9	312-288-1	Blade	5	#42	990-912-0	○ O-Ring (SNS-14)	2	For U1/2"-20 Spindle Type (Option)			
#10	546-289-1	Front Plate	1	#43	990-919-0	O-Ring (SNS-22)	1	#63	546-319-5	Spindle (U1/2"-10)	1
#11	609-291-1	Rear Plate Spacer	1	Parts for UP-80-15				#54	546-397-1	Buff Holder Flange (U1/2"-20)	1
#12	505-291-1	○ Rear Plate Spacer	1	#44	613-070-7	Gear Casing Cover	1	#55	546-398-1	Buff Nut Flange (U1/2"-20)	1
#13	609-411-1	Chuck Retainer	1	#45	613-465-7	Internal Gear	1	STANDARD ACCESSORIES			
#14	026-885-7	○ Silencer	1	#46	613-470-7	Planet Gear	2	For UP-80-15 (U5/8"-11) & UP-80-40 (U5/8"-11)			
#17	549-405-0	Buff Holder	1	#47	952-205-0	Allen Head Dog Point Screw (M5×5)	1	#64	940-114-0	Air Hose Nipple (NPT1/4×3/8)	1
#18	551-842-0	○ Handle Cover	2	#48	972-172-0	Needle Roller (5×28)	2	#65	936-004-0	Spanner (26×5×195)	1
#19	952-308-0	○ Allen Head Dog Point Screw (M6×8)	1	For U5/8"-11 Spindle Type (Standard)				#66	936-053-0	Spanner (23×5×195)	1
#20	968-130-0	Grease Cup (3/16)	1	#49	546-319-3	Spindle (U5/8"-11)	1	#67	937-054-0	Spanner (46×26×180)	1
#21	972-172-0	○ Needle Roller (5×28)	1	#50	546-397-3	Buff Holder Flange (U5/8"-11)	1	#68	939-102-0	Allen Wrench (10mm)	1
#22	973-016-0	○ Roll Pin (2×16)	1	#51	591-394-1	Wheel Nut Flange (U5/8"-11)	1	For UP-80-15 (U1/2"-20) & UP-80-40 (U1/2"-20)			
#23	973-108-0	Roll Pin (3×8)	2	#52	892-020-1	Spindle (U5/8"-11SPECIAL) (Option)	1	#64	940-114-0	Air Hose Nipple (NPT1/4×3/8)	1
#24	974-005-0	Key (3×6)	1	For U1/2"-20 Spindle Type (Option)				#66	936-053-0	Spanner (23×5×195)	2
#25	975-208-0	Spacer (27×18.5×2)	1	#53	613-319-7	Spindle (U1/2"-20)	1	#67	937-054-0	Spanner (46×26×180)	1
#26	975-250-0	Spacer (32.5×21.2×1)	1	#54	546-397-1	Buff Holder Flange (U1/2"-20)	1	#68	939-102-0	Allen Wrench (10mm)	1
#27	975-300-0	Spacer (40×30×1)	1	#55	546-398-1	Buff Nut Flange (U1/2"-20)	1	OPTIONAL ACCESSORIES			
#28	975-757-0	Adjusting Spacer (18×13×T)	1	Parts for UP-80-40				#69	998-510-0	Polishing Pad Assembly (6")	1
#29	976-324-0	○ Spring (13×14)	1	#56	546-029-4	Gear Casing	1	#70	998-513-0	Polishing Pad Assembly (7")	1
#30	978-269-0	Snap Ring (27×1.2)	1					#71	566-406-1	Rubber Pad	1
#31	979-013-0	○ Inner Snap Ring (20)	1								
#32	979-033-0	Inner Snap Ring (40)	1								

When ordering spare parts, please specify tool type, code number and part name.

Printed in Japan



URYU SEISAKU, LTD.

Osaka, Japan

For further information, please contact at any time your nearest URYU distributor.

OKA-030-03-07-22-2004