# **UEC SERIES (Single Spindle Connection)**

UEC-4800TP (SD) / UEC-4800TP (SD-ANGLE)

# The Touch Panel type visualizes all fastening results.



## **FEATURES**

- Ethernet(TCP/IP) capable.
- You can see Torque Wave data on both front touch panel and PC.

[Top Screen]



[Wave form Screen]



- You can choose between Torque Control/Monitoring. You can detect various fastening errors and control the job with fastening counter.
- UEC-4800TPA/E(SD) Series can be used for 16 different fastening applications.
- Front panel, PC display or buzzer will tell you Input/Output(terminal blocks & tool wiring) checks and errors.
- UEC-4800TPA/E(SD) Series memorizes max. 4,550 fastening data(max. 1,900 fastening data when ID data is included). Standard deviations, Cp value, Cpk value can be analyzed instantly from the stored data within the controller. When you connect UEC-4800TPA/E(SD) Series to PC, you can graph the statistical data.
- By using Input/Output terminals UEC-4800TPA/E(SD) Series can be interlocked with the production line.

## UEC-4800 (SD) / UEC-4800 (SD-ANGLE)

# **Cost-Effective LCD-Panel Available**



## **FEATURES**

- LCD-Panel type is available for more cost effective.
- Setting parameters can be put into the controller on the front panel as well as PC.

### [FUNCTIONS]

• You can see Torque Wave data on PC connected to LCD-Panel type.

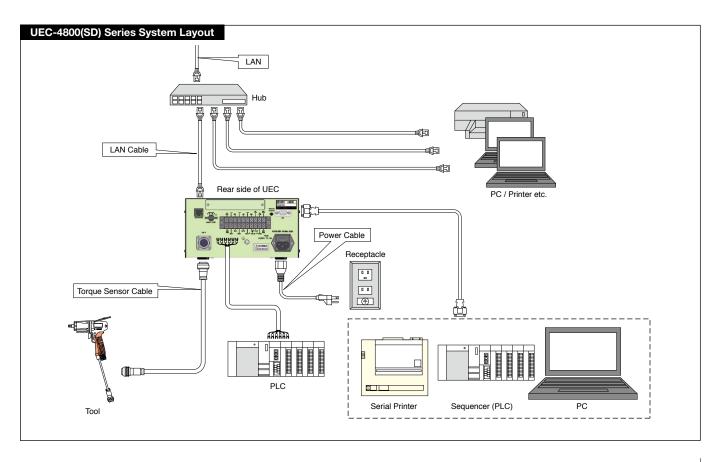
\*The other features and functions are the same from UEC-4800TPA/E(SD) and UEC-4800TPA/E(SD-ANGLE).

## **SPECIFICATIONS**

| Models                    | UEC-4800TPA/E (SD)                                  | UEC-4800TPA/E (SD-ANGLE)    | UEC-4800A/E (SD)  | UEC-4800A/E (SD-ANGLE)   |  |  |  |  |  |  |  |
|---------------------------|---|-----------------------------|---|--|--|--|--|--|--|--|--|
| POWER SUPPLY              | AC100∼2   | 40V ±10%                    | AC100~2   | 240V ±10%  |  |  |  |  |  |  |  |
| POWER FREQUENCY           | 50/6  | 0 Hz                        | 50/6  | 60 Hz  |  |  |  |  |  |  |  |
| NOISE PROTECTION          | 1000V 1µS (accordin                                 | g to noise simulator)       | 1000V 1µS (according to noise simulator)  |  |  |  |  |  |  |  |  |
| INSULATION PROTECTION     | DC500V 0  | ver 10MΩ                    | DC500V over 10MΩ  |  |  |  |  |  |  |  |  |
| AMBIENT TEMPERATURE       | 0~50°C (n   | on-freezing)                | 0~50°C (non-freezing)   |  |  |  |  |  |  |  |  |
| AMBIENT HUMIDITY          | Under 90%l  | RH (no dew)                 | Under 90%   | RH (no dew)  |  |  |  |  |  |  |  |
| POWER CONSUMPTION         | Approx  | . 30VA                      | Appro   | k. 30VA  |  |  |  |  |  |  |  |
| WEIGHT                    | Approx  | 3.6 kg                      | Approx  | . 3.6 kg   |  |  |  |  |  |  |  |
| DIMENSIONS                | 265(D) x 222  | (W) x 120(H)                | 265(D) x 222  | 2(W) x 120(H)  |  |  |  |  |  |  |  |
| MAIN FUNCTIONS            | Torque Monitoring / Con                             | trol + Fastening Counter    | Torque Monitoring / Control + Fastening Counter                                     |  |  |  |  |  |  |  |  |
| ANGLE MONITORING          | _   | 0                           | _   | 0  |  |  |  |  |  |  |  |
| PARAMETER SETUP           | Manual Input on F                                   | ront Touch Pannel           | Manual Input or   | Front LCD Panel  |  |  |  |  |  |  |  |
| FANAMETEN SETUF           | Personal Computer (                                 | with setup software)        | Personal Computer   | (with setup software)  |  |  |  |  |  |  |  |
| DISPLAY                   | Torque Resolution<br>320 x 240 dot 25 c             |                             | LCD : 20 chara<br>Contents : WORK NO<br>DOWN NO. / FASTEN<br>1-digit digital displa | ±2048 (12Bit A/D) acters x 4 lines / FASTENING COUNT ING TIME / PULSE NO. ay (DPM) : WORK NO. lay (DPM) : TORQUE |  |  |  |  |  |  |  |
| LED                       | COUNT Lamp : OK (                                   | Green) / NOK (Red)          | COUNT Lamp : OK   | (Green) / NOK (Red)  |  |  |  |  |  |  |  |
| LLU                       | TORQUE Lamp : LOW (Yellow                           | v) / OK (Green) /HIGH (RED) | TORQUE Lamp : LOW (Yellov   | v) / OK (Green) / HIGH (RED)   |  |  |  |  |  |  |  |
| INPUT TERMINAL<br>SIGNAL  | Operation Voltage/Curre<br>6 terminals (free        |                             | Operation Voltage/Current : DC24V/aprox. 10mA<br>6 terminals (free format), VALVE   |  |  |  |  |  |  |  |  |
| OUTPUT TERMINAL<br>SIGNAL | Contact Capacity : AC:1<br>6 terminals (free        |                             |   | 25V, 0.3A, DC:30V, 1A<br>e format), VALVE  |  |  |  |  |  |  |  |
| OPTION                    | Setting PC Cable (Straight) Part Number : 910-219-0 |                             |   |  |  |  |  |  |  |  |  |
| CODE (A/E)                | 81662/81672   | 81832/81842                 | 81642/81652   | 81812/81822  |  |  |  |  |  |  |  |

# Used with

| Magnetostrictive Sensor<br>Pulse Wrench    | UAAMC Series / UAMC Series / UXR-MC Series |
|--|--|
| Strain-Gauge Sensor<br>Pneumatic Nutrunner | UAN-RM Series                              |



# **UEC SERIES (Multi Spindle Connection)**

### **UEC-5500**

Multi-function controller which can control 4-spindles simultaneously. UEC-5500 controls various error detections, the number of fasteners and pulse numbers for 4 different tools in one controller.



#### Used with

| Magnetostrictive Sensor<br>Pulse Wrench    | UAMC Series / UXR-MC Series |
|--|-----------------------------|
| Strain-Gauge Sensor<br>Pneumatic Nutrunner | UAN-RM Series               |

\*Key Pad (910-208-0) and Key Pad Cable (910-206-0) are optional items, so please purchase them separately.

### **FEATURES**

- UEC-5500 can control max. 4 different transducerized tools simultaneously.
- UEC-5500 can be used with various type of transducerized tools.
   Oil-Pulse Tools fitted with a brushless type Magnetostrictive
   Transducer

UAMC Series, UXR-MC Series

Pneumatic Nutrunners fitted with a Strain-Gauged Transducer.

UAN-RM Series

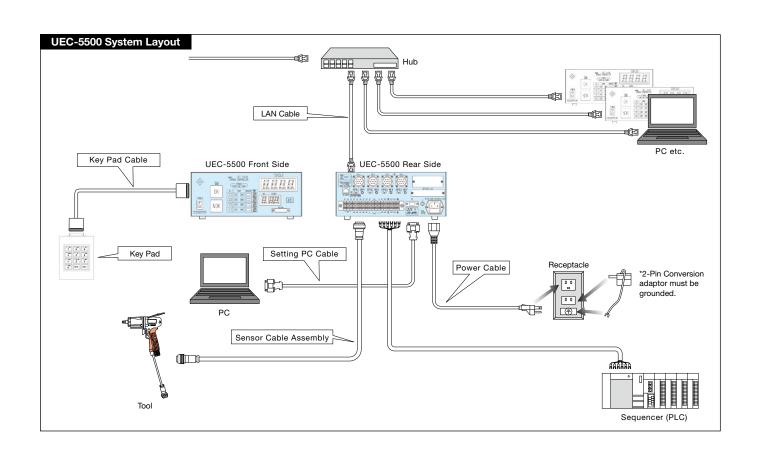
- High Reliable Torque Control & Monitor.
- Easy Programming with a Removable Key Pad. You can also upload the fastening programmes from PC.
- Ethernet(TCP/IP) capable.

#### [FUNCTIONS]

- You can choose between Torque Control and Monitor. You can detect various errors and control the job with fastening counter.
- You can see 'Torque wave Data' on PC.
- Makes setup or changeover of fastening torque and fastening number count for 8 different fastening applications.
- Input/Output check and error messages can be checked from your PC screen or the front panel of UEC-5500 with buzzer sounding.
- For Oil-Pulse Tools, tool maintenance can be determined by the total numbers of fasteners as well as total pulse numbers.
- UEC-5500 memorizes max. 20,000 fastening data per spindle. By connecting to PC, you can download the stored data to your PC for statistical analysis of mean, σ, 3σ/ mean, CP, and CPK. You can also graph the statistical data.
- By using Input / Output terminals UEC-5500 can be interlocked with the production line.

## **UEC-5500A/E SPECIFICATIONS**

| 10110  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|
| AC100~240V ±10%  |  |  |  |  |  |  |  |
| 50 / 60 Hz   |  |  |  |  |  |  |  |
| 1000V 1µS (according to noise simulator)                   |  |  |  |  |  |  |  |
| DC500V over 10MΩ   |  |  |  |  |  |  |  |
| 0~50°C (non-freezing)                                      |  |  |  |  |  |  |  |
| Under 90%RH (no dew)                                       |  |  |  |  |  |  |  |
| Approx. 50VA   |  |  |  |  |  |  |  |
| Approx. 3.6 kg   |  |  |  |  |  |  |  |
| 240(D) × 270(W) × 115(H)                                   |  |  |  |  |  |  |  |
| Torque Monitoring / Control + Fastening Counter            |  |  |  |  |  |  |  |
| Removable Key Pad  |  |  |  |  |  |  |  |
| Personal Computer (with setup software)                    |  |  |  |  |  |  |  |
| Torque Resolution ±2048 (12Bit A/D)                        |  |  |  |  |  |  |  |
| 4-digit digital display : TORQUE                           |  |  |  |  |  |  |  |
| 2-digit digital display : FASTENING COUNT DOWN NO.         |  |  |  |  |  |  |  |
| 1-digit digital display (small) × 4 : WORK NO.             |  |  |  |  |  |  |  |
| 1-digit digital display (large) × 4 : SPINDLE NO.          |  |  |  |  |  |  |  |
| Each Spindle's COUNT Lamp : OK (Green) / NOK (Red)         |  |  |  |  |  |  |  |
| TORQUE Lamp : LOW (Yellow) / OK (Green) / HIGH (RED)       |  |  |  |  |  |  |  |
| Drive by Electric Current Input (Photo Coupler Insulation) |  |  |  |  |  |  |  |
| Voltage : DC24V Insulation Resistance : 4.7KΩ              |  |  |  |  |  |  |  |
| 12 terminals (free format)                                 |  |  |  |  |  |  |  |
| Contact Capacity : AC:125V, 0.3A, DC:30V, 1A               |  |  |  |  |  |  |  |
| 8 terminals (free format), VALVE, +24V                     |  |  |  |  |  |  |  |
| Setting PC Cable(Straight) Part Number : 910-219-0         |  |  |  |  |  |  |  |
| 83272/83292  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |



# **UAAMC SERIES**

Various fastening errors such as double-hit, crossthread, foreign objects insertion are detectable. Fastening quality improved by angle monitoring function provides you with enhanced reliability.











## **FEATURES**

 UAAMC series are capable of angle monitoring in addition to the torque control/monitoring from UAMC series. It enables you to get double-hit, cross-thread, foreign object insertion and so forth by angle monitoring, and improve the fastening quality.





#### Double-Tightening:

Detectable as the torque increases, while the free run angle lacks.

· Free Run Angle NG



#### Cross Thread:

Detectable as the fastening angle gets too high.

· Angle NG



#### Stripped Thread/Seized Thread:

Detectable as the torque does not increase and the fastening angle gets too high.

· Angle NG



### Foreign Object Inserted:

Detectable as the torque does not increase and the fastening angle gets

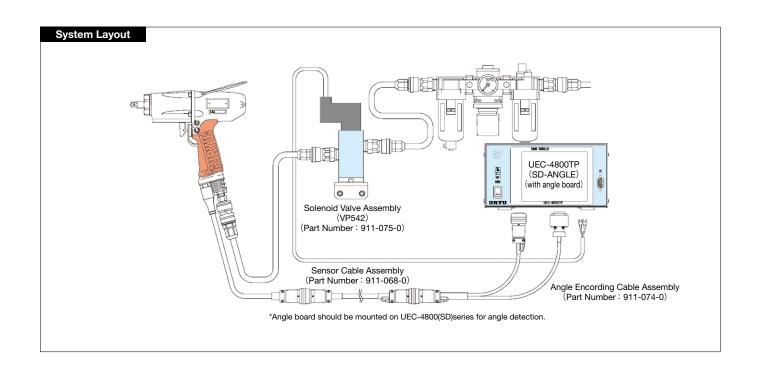
· Angle NG

### **SPECIFICATIONS**

Recommended Air Pressure:0.4MPa (57psi) - 0.6MPa (85psi)

|                   |       | Capacity<br>(Nominal |           |           | Torque     | e Range   |            |            | Free<br>Speed                  |        |        | Overall<br>Length |         | Weight<br>less        |      | From Center<br>to Outside |         | Sq. Drive |     | Average<br>Air |         | Codo  |
|-------------------|-------|----------------------|-----------|-----------|------------|-----------|------------|------------|--------------------------------|--------|--------|-------------------|---------|-----------------------|------|---------------------------|---------|-----------|-----|----------------|---------|-------|
| Model             |       | It Size)             | 0.4MPa    |           | 0.5MPa     |           | 0.6MPa     |            | (Approx.)<br>min <sup>-1</sup> |        |        | (about)           |         | Socket or Bit (about) |      | (about)                   |         | Hex. Size |     | Consumption    |         | Code  |
|                   | mm    | in                   | Nm        | ft-lbs    | Nm         | ft-lbs    | Nm         | ft-lbs     | 0.4MPa                         | 0.5MPa | 0.6MPa | mm                | in      | kg                    | lb   | mm                        | in      | mm        | in  | m³/min         | ft³/min |       |
| UA400AMC          | 6     | 1/4                  | 4.0-9.0   | 2.9-6.6   | 5.0-11.0   | 3.7-8.1   | 7.0-13.0   | 5.1-9.6    | 2800                           | 3000   | 3200   | 193.0             | 7 19/32 | 1.35                  | 2.97 | 28.0                      | 1 7/64  | 9.5       | 3/8 | 0.20           | 7.0     | 17G02 |
| UA500AMC          | 6-8   | 1/4-5/16             | 8.0-18.0  | 5.9-13.3  | 9.0-20.0   | 6.6-14.8  | 11.0-25.0  | 8.1-18.5   | 3400                           | 3600   | 3800   | 193.0             | 7 19/32 | 1.35                  | 2.97 | 28.0                      | 1 7/64  | 9.5       | 3/8 | 0.25           | 8.8     | 17G12 |
| UA600AMC          | 8     | 5/16                 | 14.0-26.0 | 10.3-19.2 | 16.0-30.0  | 11.8-22.2 | 18.0-38.0  | 13.3-28.1  | 3900                           | 4100   | 4300   | 198.5             | 7 13/16 | 1.4                   | 3.08 | 28.0                      | 1 7/64  | 9.5       | 3/8 | 0.40           | 14.0    | 17G22 |
| UA700AMC          | 8-10  | 5/16-3/8             | 20.0-35.0 | 14.8-25.9 | 25.0-40.0  | 18.5-29.6 | 30.0-50.0  | 22.2-37.0  | 5700                           | 5900   | 6200   | 207.5             | 8 11/64 | 1.5                   | 3.3  | 28.5                      | 1 1/8   | 9.5       | 3/8 | 0.45           | 15.8    | 17G32 |
| <b>UA800AMC</b> * | 10-12 | 3/8-1/2              | 30.0-45.0 | 22.2-33.3 | 35.0-50.0  | 25.9-37.0 | 40.0-60.0  | 29.6-44.4  | 4800                           | 5000   | 5300   | 215.5             | 8 31/64 | 1.7                   | 3.74 | 29.0                      | 1 9/64  | 9.5       | 3/8 | 0.48           | 16.8    | 17G42 |
| UA900AMC          | 10-12 | 3/8-1/2              | 30.0-55.0 | 22.2-40.7 | 35.0-65.0  | 25.9-48.1 | 40.0-80.0  | 29.6-59.2  | 4800                           | 5000   | 5300   | 227.5             | 8 61/64 | 2.15                  | 4.73 | 28.0                      | 1 7/64  | 12.7      | 1/2 | 0.53           | 18.6    | 17G82 |
| UA1000AMC         | 12    | 1/2                  | 40.0-70.0 | 29.6-51.8 | 45.0-75.0  | 33.3-55.5 | 50.0-90.0  | 37.0-66.6  | 4600                           | 4800   | 5000   | 235.0             | 9 1/4   | 2.45                  | 5.39 | 30.0                      | 1 3/16  | 12.7      | 1/2 | 0.55           | 19.3    | 17G92 |
| UA1300AMC         | 14    | 9/16                 | 65.0-95.0 | 48.1-70.3 | 70.0-130.0 | 51.8-96.2 | 85.0-150.0 | 62.9-111.0 | 4200                           | 4400   | 4600   | 256.5             | 10 3/32 | 3.25                  | 7.15 | 36.0                      | 1 27/64 | 12.7      | 1/2 | 0.73           | 25.6    | 17H02 |

Air Inlet size: NPT1/4\* Air Hose size: 10mm×6.5mm×5m for UA400AMC and UA500AMC 12mm×8.0mm×5m for UA600AMC ~UA1000AMC 16mm×11.0mm×5m for UA1300AMC \*Please refrain from using UA800AMC at around max. torque as it is developed to aim at torque output between UA700AMC and UA900AMC. \*Torque Range is a guideline value. Please make tool selection appropriately in accordance with an actual application.



## **OPTION**

#### **Cable Hose Assembly**

Cable Hose Assembly is a combination hose of Air Hose and Sensor Cable Assembly which can be used for the connection between MC/EC wrench and Controller/Solenoid Valve Assembly.

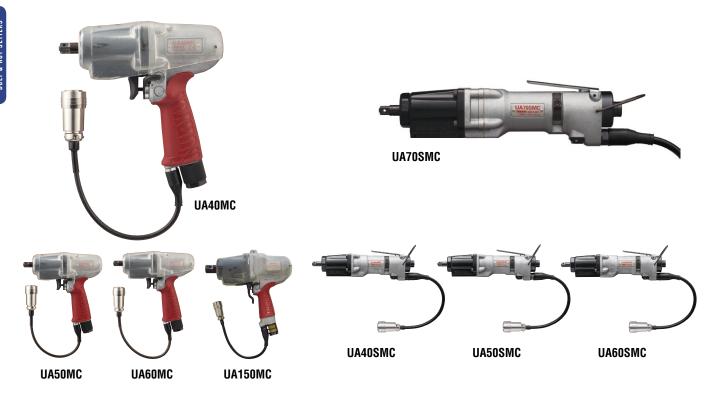
Please ask your local URYU distributor for details of corresponding models, size, hose inside diameter and so on.



|  |             |               | Dimensions (mm) |      |                                |                          |     |     |                            |  |  |  |  |
|--|-------------|---------------|-----------------|------|--------------------------------|--------------------------|-----|-----|----------------------------|--|--|--|--|
| Parts Name                             | Part Number | Hose<br>Color | А               | В    | Maximum Coiled<br>Range of use | Minimum Coiled<br>Length | С   | D   | inside<br>Diameter<br>(mm) |  |  |  |  |
| Cable Hose Assembly φ12×φ45×27 (R) 1.1 | 935-280-0   | Red           | 1300            | 1100 | 2200                           | 350                      | 300 | 500 | 8                          |  |  |  |  |
| Cable Hose Assembly φ12×φ75×38 (GR)    | 935-276-0   | Gray          | 400             | 200  | 5800                           | 480                      | 200 | 400 | 8                          |  |  |  |  |
| Cable Hose Assembly φ12×φ45×28 (GR)    | 935-275-0   | Gray          | 1000            | 700  | 2400                           | 370                      | 300 | 500 | 8                          |  |  |  |  |

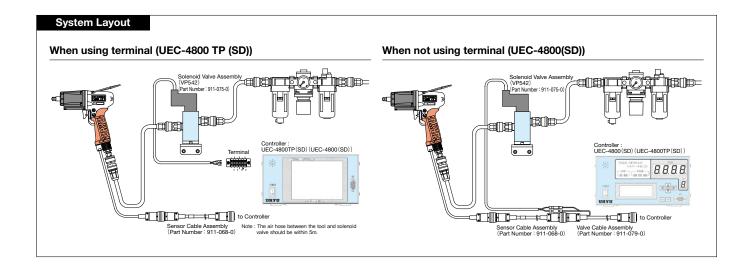
# **UAMC SERIES**

In pursuit of high-efficiency, high-accuracy and durability, we have adopted auto-relief function\*, which shortens the fastening time and improve the fastening efficiency.



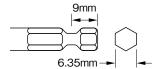
## **FEATURES**

- In addition to the protective handgrip, full-cover Tool Jacket is equipped as standard, which protects tools and reduces the damage to the
- Ergonomic light weight & compact design ensures less operators fatigue.



### Quick-change driver anvil type

On pulling the sleeve, insert or take off the bit.





The model name suffixing (D) is the Quick-change driver anvil type.

#### SPECIFICATIONS (PISTOL TYPE)

Recommended Air Pressure: 0.4MPa (57psi) - 0.6MPa (85psi)

|         |       | apacity<br>ominal |             |            | Torque      | Range       |             |             | Free<br>Speed                  |        |        |         | Overall<br>Length |                       | Weight<br>less |         | From Center<br>to Outside |           | Orive<br>or | Average<br>Air |         | 01.   |
|---------|-------|-------------------|-------------|------------|-------------|-------------|-------------|-------------|--------------------------------|--------|--------|---------|-------------------|-----------------------|----------------|---------|---------------------------|-----------|-------------|----------------|---------|-------|
| Model   |       | It Size)          | 0.4MPa      |            | 0.5MPa      |             | 0.6MPa      |             | (Approx.)<br>min <sup>-1</sup> |        |        | (about) |                   | Socket or Bit (about) |                | (about) |                           | Hex. Size |             | Consumption    |         | Code  |
|         | mm    | in                | Nm          | ft-lbs     | Nm          | ft-lbs      | Nm          | ft-lbs      | 0.4MPa                         | 0.5MPa | 0.6MPa | mm      | in                | kg                    | lb             | mm      | in                        | mm        | in          | m³/min         | ft³/min |       |
| UA40MC  | 6     | 1/4               | 4.0-9.0     | 2.9-6.6    | 5.0-11.0    | 3.7-8.1     | 7.0-13.0    | 5.1-9.6     | 3000                           | 3300   | 3600   | 170     | 6 11/16           | 1.1                   | 2.42           | 26      | 1 1/32                    | 9.5       | 3/8         | 0.20           | 7.0     | 17B32 |
| UA40DMC | 6     | 1/4               | 3.5-7.5     | 2.5-5.5    | 4.5-9.5     | 3.3-7.0     | 5.0-12.0    | 3.7-8.8     | 3000                           | 3300   | 3600   | 170     | 6 11/16           | 1.1                   | 2.42           | 26      | 1 1/32                    | 6.35      | 1/4         | 0.20           | 7.0     | 17B12 |
| UA50MC  | 6-8   | 1/4-5/16          | 8.0-18.0    | 5.9-13.3   | 9.0-20.0    | 6.6-14.8    | 11.0-25.0   | 8.1-18.5    | 3800                           | 4100   | 4200   | 170     | 6 11/16           | 1.1                   | 2.42           | 26      | 1 1/32                    | 9.5       | 3/8         | 0.25           | 8.8     | 17C42 |
| UA50DMC | 6-8   | 1/4-5/16          | 7.0-15.0    | 5.1-11.1   | 8.0-18.0    | 5.9-13.3    | 9.0-23.0    | 6.6-17.0    | 3800                           | 4100   | 4200   | 170     | 6 11/16           | 1.1                   | 2.42           | 26      | 1 1/32                    | 6.35      | 1/4         | 0.25           | 8.8     | 17C22 |
| UA60MC  | 8     | 5/16              | 14.0-26.0   | 10.3-19.2  | 16.0-30.0   | 11.8-22.2   | 18.0-38.0   | 13.3-28.1   | 4700                           | 4900   | 5000   | 175     | 6 57/64           | 1.14                  | 2.51           | 26      | 1 1/32                    | 9.5       | 3/8         | 0.40           | 14.0    | 17D32 |
| UA70MC  | 8-10  | 5/16-3/8          | 20.0-35.0   | 14.8-25.9  | 25.0-40.0   | 18.5-29.6   | 30.0-50.0   | 22.2-37.0   | 5000                           | 5300   | 5700   | 187     | 7 23/64           | 1.24                  | 2.73           | 26      | 1 1/32                    | 9.5       | 3/8         | 0.45           | 15.8    | 17E02 |
| UA80MC* | 10-12 | 3/8-1/2           | 30.0-45.0   | 22.2-33.3  | 35.0-50.0   | 25.9-37.0   | 40.0-60.0   | 29.6-44.4   | 5300                           | 5600   | 6000   | 195     | 7 43/64           | 1.55                  | 3.41           | 26      | 1 1/32                    | 9.5       | 3/8         | 0.48           | 16.8    | 17E52 |
| UA90MC  | 10-12 | 3/8-1/2           | 30.0-55.0   | 22.2-40.7  | 35.0-65.0   | 25.9-48.1   | 40.0-80.0   | 29.6-59.2   | 5300                           | 5600   | 6000   | 203     | 7 63/64           | 1.7                   | 3.74           | 28      | 1 7/64                    | 12.7      | 1/2         | 0.53           | 18.6    | 17E92 |
| UA100MC | 12    | 1/2               | 40.0-70.0   | 29.6-51.8  | 45.0-75.0   | 33.3-55.5   | 50.0-90.0   | 37.0-66.6   | 4600                           | 4900   | 5200   | 215     | 8 15/32           | 2.05                  | 4.51           | 30      | 1 3/16                    | 12.7      | 1/2         | 0.55           | 19.3    | 17F32 |
| UA130MC | 14    | 9/16              | 65.0-95.0   | 48.1-70.3  | 70.0-130.0  | 51.8-96.2   | 85.0-150.0  | 62.9-111.0  | 3800                           | 4000   | 4500   | 233     | 9 11/64           | 2.8                   | 6.16           | 36      | 1 27/64                   | 12.7      | 1/2         | 0.73           | 25.6    | 17F72 |
| UA150MC | 16    | 5/8               | 120.0-180.0 | 88.8-133.2 | 140.0-200.0 | 103.6-148.0 | 150.0-220.0 | 111.0-162.8 | 4000                           | 4100   | 4300   | 251     | 9 7/8             | 4.0                   | 8.80           | 40      | 1 37/64                   | 19.0      | 3/4         | 0.70           | 24.7    | 17M02 |

Air Inlet size: NPT1/4" Air Hose size: 10mm×6.5mm×5m for UA40MC ~50MC 12mm×8.0mm×5m for UA60MC ~100MC 16mm×11.0mm×5m for UA130MC and UA150MC \*Please refrain from using UA80MC at around max. torque as it is developed to aim at torque output between UA70MC and UA90MC. \*Torque Range is a guideline value. Please make tool selection appropriately in accordance with an actual application.

## SPECIFICATIONS (STRAIGHT TYPE) OK / NOK LED indicator equipped.

Recommended Air Pressure: 0.4MPa (57psi) - 0.6MPa (85psi)

| Model    | Capacity<br>(Nominal<br>Bolt Size) |          | 0.41      | MPa       |           | que Range<br>0.5MPa 0.6MPa |           |           | Free<br>Speed<br>(Approx.)<br>min <sup>-1</sup> |        |        | Overall<br>Length<br>(about) |         | Weight<br>less<br>Socket or Bit<br>(about) |      | From Center<br>to Outside<br>(about) |        | Sq. Drive<br>or<br>Hex. Size |     | Average<br>Air<br>Consumption |         | Code  |
|----------|------------------------------------|----------|-----------|-----------|-----------|----------------------------|-----------|-----------|---|--------|--------|------------------------------|---------|--|------|--------------------------------------|--------|------------------------------|-----|-------------------------------|---------|-------|
|          | mm                                 | in       | Nm        | ft-lbs    | Nm        | ft-lbs                     | Nm        | ft-lbs    | 0.4MPa  | 0.5MPa | 0.6MPa | mm                           | in      | kg   | lb   | mm                                   | in     | mm                           | in  | m³/min                        | ft³/min | ĺ     |
| UA40SMC  | 6                                  | 1/4      | 4.0-9.0   | 2.9-6.6   | 5.0-11.0  | 3.7-8.1                    | 7.0-13.0  | 5.1-9.6   | 3000  | 3300   | 3600   | 246                          | 9 11/16 | 1.22                                       | 2.68 | 26                                   | 1 1/32 | 9.5                          | 3/8 | 0.20                          | 7.0     | 17H22 |
| UA40SDMC | 6                                  | 1/4      | 3.5-7.5   | 2.5-5.5   | 4.5-9.5   | 3.3-7.0                    | 5.0-12.0  | 3.7-8.8   | 3000  | 3300   | 3600   | 246                          | 9 11/16 | 1.22                                       | 2.68 | 26                                   | 1 1/32 | 6.35                         | 1/4 | 0.20                          | 7.0     | 17J22 |
| UA50SMC  | 6-8                                | 1/4-5/16 | 8.0-18.0  | 5.9-13.3  | 9.0-20.0  | 6.6-14.8                   | 11.0-25.0 | 8.1-18.5  | 4500  | 4700   | 5000   | 246                          | 9 11/16 | 1.23                                       | 2.70 | 26                                   | 1 1/32 | 9.5                          | 3/8 | 0.25                          | 8.8     | 17H32 |
| UA50SDMC | 6-8                                | 1/4-5/16 | 7.0-15.0  | 5.1-11.1  | 8.0-18.0  | 5.9-13.3                   | 9.0-23.0  | 6.6-17.0  | 4500  | 4700   | 5000   | 246                          | 9 11/16 | 1.23                                       | 2.70 | 26                                   | 1 1/32 | 6.35                         | 1/4 | 0.25                          | 8.8     | 17J32 |
| UA60SMC  | 8                                  | 5/16     | 14.0-26.0 | 10.3-19.2 | 16.0-30.0 | 11.8-22.2                  | 18.0-38.0 | 13.3-28.1 | 4000  | 4200   | 4400   | 252                          | 9 61/64 | 1.30                                       | 2.86 | 26                                   | 1 1/32 | 9.5                          | 3/8 | 0.40                          | 14.0    | 17H42 |
| UA60SDMC | 8                                  | 5/16     | 12.0-24.0 | 8.8-17.7  | 14.0-27.0 | 10.3-19.9                  | 16.0-34.0 | 11.8-25.1 | 4000  | 4200   | 4400   | 252                          | 9 61/64 | 1.30                                       | 2.86 | 26                                   | 1 1/32 | 6.35                         | 1/4 | 0.40                          | 14.0    | 17J42 |
| UA70SMC  | 8-10                               | 5/16-3/8 | 20.0-35.0 | 14.8-25.9 | 25.0-40.0 | 18.5-29.6                  | 30.0-50.0 | 22.2-37.0 | 5000  | 5300   | 5700   | 265                          | 10 7/16 | 1.39                                       | 3.05 | 26                                   | 1 1/32 | 9.5                          | 3/8 | 0.45                          | 15.8    | 17H52 |

Air Inlet size: NPT1/4" Air Hose size: 10mm×6.5mm×5m for UA40SMC ~50SMC 12mm×8.0mm×5m for UA60SMC and UA70SMC \*Torque Range is a guideline value. Please make tool selection appropriately in accordance with an actual application.

# **UXR-MC SERIES**

# **SPECIFICATIONS**

Recommended Air Pressure: 0.6MPa (85psi)

|   | Model       | Capacity<br>(Nominal Bolt Size) |     | Torque Range 0.5MPa 0.6MPa |             |         |             | Free<br>Speed<br>(Approx.)<br>min <sup>-1</sup> |        | Overall<br>Length<br>(about) |          | Weight<br>less<br>Socket or Bit<br>(about) |      | From Center<br>to Outside<br>(about) |         | Sq. Drive<br>or<br>Hex. Size |     | Average<br>Air<br>Consumption |         | Code  |  |
|---|-------------|---------------------------------|-----|----------------------------|-------------|---------|-------------|---|--------|------------------------------|----------|--|------|--------------------------------------|---------|------------------------------|-----|-------------------------------|---------|-------|--|
|   |             | mm                              | in  | Nm                         | ft-lbs      | Nm      | ft-lbs      | 0.5MPa  | 0.6MPa | mm                           | in       | kg   | lb   | mm                                   | in      | mm                           | in  | m³/min                        | ft³/min |       |  |
| Ī | UXR-1820MC  | 18                              | 3/4 | 140-220                    | 102.7-162.0 | 160-250 | 117.8-183.7 | 4400  | 4600   | 322                          | 12 43/64 | 5.50                                       | 12.3 | 42.0                                 | 1 21/32 | 19.0                         | 3/4 | 0.70                          | 24.7    | 14852 |  |
|   | UXR-2000MC  | 20                              | 3/4 | 200-350                    | 147.6-258.2 | 250-400 | 184.4-295.1 | 4600  | 4800   | 355                          | 13 31/32 | 8.00                                       | 17.6 | 47.0                                 | 1 21/32 | 19.0                         | 3/4 | 0.95                          | 33.6    | 14862 |  |
|   | UXR-2400SMC | 24                              | 7/8 | 300-550                    | 221.3-405.8 | 350-600 | 258.2-442.7 | 3100  | 3300   | 457                          | 17 63/64 | 12.5                                       | 27.6 | 55.0                                 | 1 11/64 | 25.4                         | 1   | 1.00                          | 35.3    | 16622 |  |

\*External Solenoid Valve is required.

Air Inlet size: NPT3/8" for UXR-1820MC & UXR-2000MC NPT1/2" for UXR-2400SMC

Air Hose size : 12.7mm×5m for UXR-1820MC~UXR-2400SMC Inside Trigger is available for UXR-2400SMC

<sup>\*</sup>Torque Range is a guideline value. Please make tool selection appropriately in accordance with an actual application.